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### **Title V Operating Permit**

**PERMIT NUMBER: 1300040002 DATE OF PERMIT: October 1, 2003**Date of Last Revision: October 1, 2003

This Operating Permit is issued to, and applies to the following:

#### Name of Permittee:

### **Permitted Location:**

El Paso Field Operations Company 1001 Louisiana St. Houston, TX 77046-0995 Altamont West Compressor Station PO Box 410 Altamont, UT 84001

Site ID: 10210

UTM coordinates: 4,463,055 meters Northing, 551,427 meters Easting

SIC code: 1311

By:

### **ABSTRACT**

The West compressor station, located approximately ten miles west of Altamont, receives and compresses natural gas from the Altamont field. The equipment at this source consists of three compressors, dehydration equipment, emergency flare, emergency generator, and various tanks. The West compressor station is a major source of VOC and  $NO_x$ .

Prepared By:

UTAH AIR QU	JALITY	BOARD

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Richard W. Sprott, Executive Secretary	Svetlana Kopytkovskiy

## **Operating Permit History**

8/26/1998 - Permit issued	Action initiated by an initial operating permit application	
10/1/2003 - Permit issued	Action initiated by a renewal of an operating permit	

## **Table of Contents**

SECTIO	N I: GENERAL PROVISIONS	1
I.A.	FEDERAL ENFORCEMENT.	.1
I.B.	PERMITTED ACTIVITY(IES).	.1
I.C.	DUTY TO COMPLY.	.1
I.D.	PERMIT EXPIRATION AND RENEWAL.	.2
I.E.	APPLICATION SHIELD.	.2
I.F.	SEVERABILITY	
I.G.	PERMIT FEE	
I.H.	No Property Rights.	
I.I.	REVISION EXCEPTION.	.2
I.J.	INSPECTION AND ENTRY	
I.K.	CERTIFICATION	.3
I.L.	COMPLIANCE CERTIFICATION	.3
I.M.	PERMIT SHIELD	
I.N.	EMERGENCY PROVISION.	
I.O.	OPERATIONAL FLEXIBILITY	
I.P.	OFF-PERMIT CHANGES.	
I.Q.	ADMINISTRATIVE PERMIT AMENDMENTS.	
I.R.	PERMIT MODIFICATIONS.	
I.S.	RECORDS AND REPORTING.	
I.T.	REOPENING FOR CAUSE	
I.U.	INVENTORY REQUIREMENTS	
	N II: SPECIAL PROVISIONS	_
	EMISSION UNIT (S) PERMITTED TO DISCHARGE AIR CONTAMINANTS	
II.B.	REQUIREMENTS AND LIMITATIONS	
II.B	.1 <u>Conditions on permitted source (Source-wide)</u>	
II.B	2 Conditions on I (would care a serior Control of Contr	.9
II.B		
	EMISSIONS TRADING.	
	ALTERNATIVE OPERATING SCENARIOS.	
	N III: PERMIT SHIELD	
SECTIO	N IV: ACID RAIN PROVISIONS	0

Issued under authority of Utah Code Ann. Section 19-2-104 and 19-2-109.1, and in accordance with Utah Administrative Code R307-415 Operating Permit Requirements.

All definitions, terms and abbreviations used in this permit conform to those used in Utah Administrative Code R307-101 and R307-415 (Rules), and 40 Code of Federal Regulations (CFR), except as otherwise defined in this permit. Unless noted otherwise, references cited in the permit conditions refer to the Rules.

Where a permit condition in Section I, General Provisions, partially recites or summarizes an applicable rule, the full text of the applicable portion of the rule shall govern interpretations of the requirements of the rule. In the case of a conflict between the Rules and the permit terms and conditions of Section II, Special Provisions, the permit terms and conditions of Section II shall govern except as noted in Provision I.M, Permit Shield.

### **Section I: General Provisions**

#### I.A. Federal Enforcement.

All terms and conditions in this permit, including those provisions designed to limit the potential to emit, are enforceable by the EPA and citizens under the Clean Air Act of 1990 (CAA) except those terms and conditions that are specifically designated as "State Requirements". (R307-415-6b)

### I.B. Permitted Activity(ies).

Except as provided in R307-415-7b(1), the permittee may not operate except in compliance with this permit. (See also Provision I.E, Application Shield)

### I.C. **Duty to Comply.**

- I.C.1 The permittee must comply with all conditions of the operating permit. Any permit noncompliance constitutes a violation of the Air Conservation Act and is grounds for any of the following: enforcement action; permit termination; revocation and reissuance; modification; or denial of a permit renewal application. (R307-415-6a(6)(a))
- I.C.2 It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. (R307-415-6a(6)(b))
- I.C.3 The permittee shall furnish to the Executive Secretary, within a reasonable time, any information that the Executive Secretary may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Executive Secretary copies of records required to be kept by this permit or, for information claimed to be confidential, the permittee may furnish such records directly to the EPA along with a claim of confidentiality. (R307-415-6a(6)(e))
- I.C.4 This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance shall not stay

any permit condition, except as provided under R307-415-7f(1) for minor permit modifications. (R307-415-6a(6)(c))

### I.D. Permit Expiration and Renewal.

- I.D.1 This permit is issued for a fixed term of five years and expires on October 1, 2008. (R307-415-6a(2))
- I.D.2 Application for renewal of this permit is due by April 1, 2008. An application may be submitted early for any reason. (R307-415-5a(1)(c))
- I.D.3 An application for renewal submitted after the due date listed in I.D.2 above shall be accepted for processing, but shall not be considered a timely application and shall not relieve the permittee of any enforcement actions resulting from submitting a late application. (R307-415-5a(5))
- I.D.4 Permit expiration terminates the permittee's right to operate unless a timely and complete renewal application is submitted consistent with R307-415-7b (see also Provision I.E, Application Shield) and R307-415-5a(1)(c) (see also Provision I.D.2). (R307-415-7c(2))

### I.E. Application Shield.

If the permittee submits a timely and complete application for renewal, the permittee's failure to have an operating permit will not be a violation of R307-415, until the Executive Secretary takes final action on the permit renewal application. In such case, the terms and conditions of this permit shall remain in force until permit renewal or denial. This protection shall cease to apply if, subsequent to the completeness determination required pursuant to R307-415-7a(3), and as required by R307-415-5a(2), the applicant fails to submit by the deadline specified in writing by the Executive Secretary any additional information identified as being needed to process the application. (R307-415-7b(2))

### I.F. Severability.

In the event of a challenge to any portion of this permit, or if any portion of this permit is held invalid, the remaining permit conditions remain valid and in force. (R307-415-6a(5))

#### I.G. **Permit Fee.**

- I.G.1 The permittee shall pay an annual emission fee to the Executive Secretary consistent with R307-415-9. (R307-415-6a(7))
- I.G.2 The emission fee shall be due on October 1 of each calendar year or 45 days after the source receives notice of the amount of the fee, whichever is later. (R307-415-9(4)(a))

#### I.H. No Property Rights.

This permit does not convey any property rights of any sort, or any exclusive privilege. (R307-415-6a(6)(d))

### I.I. Revision Exception.

No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this permit. (R307-415-6a(8))

### I.J. Inspection and Entry.

- I.J.1 Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Executive Secretary or an authorized representative to perform any of the following:
- I.J.1.a Enter upon the permittee's premises where the source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit. (R307-415-6c(2)(a))
- I.J.1.b Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit. (R307-415-6c(2)(b))
- I.J.1.c Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practice, or operation regulated or required under this permit. (R307-415-6c(2)(c))
- I.J.1.d Sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with this permit or applicable requirements. (R307-415-6c(2)(d))
- I.J.2 Any claims of confidentiality made on the information obtained during an inspection shall be made pursuant to Utah Code Ann. Section 19-1-306. (R307-415-6c(2)(e))

### I.K. Certification.

Any application form, report, or compliance certification submitted pursuant to this permit shall contain certification as to its truth, accuracy, and completeness, by a responsible official as defined in R307-415-3. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. (R307-415-5d)

### I.L. Compliance Certification.

- I.L.1 Permittee shall submit to the Executive Secretary an annual compliance certification, certifying compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. This certification shall be submitted no later than **March 1, 2004** and that date each year following until this permit expires. The certification shall include all the following (permittee may cross-reference this permit or previous reports): (R307-415-6c(5))
- I.L.1.a The identification of each term or condition of this permit that is the basis of the certification:
- I.L.1.b The identification of the methods or other means used by the permittee for determining the compliance status with each term and condition during the certification period, and whether such methods or other means provide continuous or intermittent data. Such methods and other means shall include, at a minimum, the monitoring and related recordkeeping and reporting requirements in this permit. If necessary, the permittee also

shall identify any other material information that must be included in the certification to comply with section 113(c)(2) of the Act, which prohibits knowingly making a false certification or omitting material information;

- I.L.1.c The status of compliance with the terms and conditions of the permit for the period covered by the certification, based on the method or means designated in Provision I.L.1.b. The certification shall identify each deviation and take it into account in the compliance certification. The certification shall also identify as possible exceptions to compliance any periods during which compliance is required and in which an excursion or exceedance as defined under 40 CFR Part 64 occurred; and
- I.L.1.d Such other facts as the Executive Secretary may require to determine the compliance status.
- I.L.2 The permittee shall also submit all compliance certifications to the EPA, Region VIII, at the following address or to such other address as may be required by the Executive Secretary: (R307-415-6c(5)(d))

Office of Enforcement, Compliance and Environmental Justice (mail code 8ENF)
EPA, Region VIII
999 18th Street, Suite 300
Denver, CO 80202-2466

#### I.M. **Permit Shield.**

- I.M.1 Compliance with the provisions of this permit shall be deemed compliance with any applicable requirements as of the date of this permit, provided that:
- I.M.1.a Such applicable requirements are included and are specifically identified in this permit, or (R307-415-6f(1)(a))
- I.M.1.b Those requirements not applicable to the source are specifically identified and listed in this permit. (R307-415-6f(1)(b))
- I.M.2 Nothing in this permit shall alter or affect any of the following:
- I.M.2.a The emergency provisions of Utah Code Ann. Section 19-1-202 and Section 19-2-112, and the provisions of the CAA Section 303. (R307-415-6f(3)(a))
- I.M.2.b The liability of the owner or operator of the source for any violation of applicable requirements under Utah Code Ann. Section 19-2-107(2)(g) and Section 19-2-110 prior to or at the time of issuance of this permit. (R307-415-6f(3)(b)
- I.M.2.c The applicable requirements of the Acid Rain Program, consistent with the CAA Section 408(a). (R307-415-6f(3)(c))
- I.M.2.d The ability of the Executive Secretary to obtain information from the source under Utah Code Ann. Section 19-2-120, and the ability of the EPA to obtain information from the source under the CAA Section 114. (R307-415-6f(3)(d))

### I.N. Emergency Provision.

- I.N.1 An "emergency" is any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under this permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error. (R307-415-6g(1))
- I.N.2 An emergency constitutes an affirmative defense to an action brought for noncompliance with such technology-based emission limitations if the affirmative defense is demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:
- I.N.2.a An emergency occurred and the permittee can identify the causes of the emergency. (R307-415-6g(3)(a))
- I.N.2.b The permitted facility was at the time being properly operated. (R307-415-6g(3)(b))
- I.N.2.c During the period of the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in this permit. (R307-415-6g(3)(c))
- I.N.2.d The permittee submitted notice of the emergency to the Executive Secretary within two working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken. This notice fulfills the requirement of Provision I.S.2.c below. (R307-415-6g(3)(d))
- I.N.3 In any enforcement proceeding, the permittee seeking to establish the occurrence of an emergency has the burden of proof. (R307-415-6g(4))
- I.N.4 This emergency provision is in addition to any emergency or upset provision contained in any other section of this permit. (R307-415-6g(5))

#### I.O. Operational Flexibility.

Operational flexibility is governed by R307-415-7d(1).

### I.P. Off-permit Changes.

Off-permit changes are governed by R307-415-7d(2).

### I.Q. Administrative Permit Amendments.

Administrative permit amendments are governed by R307-415-7e.

#### I.R. Permit Modifications.

Permit modifications are governed by R307-415-7f.

### I.S. Records and Reporting.

I.S.1	Records.
I.S.1.a	The records of all required monitoring data and support information shall be retained by the permittee for a period of at least five years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records, all original strip-charts or appropriate recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. (R307-415-6a(3)(b)(ii)
I.S.1.b	For all monitoring requirements described in Section II, Special Provisions, the source shall record the following information, where applicable: (R307-415-6a(3)(b)(i))
I.S.1.b.1	The date, place as defined in this permit, and time of sampling or measurement.
I.S.1.b.2	The date analyses were performed.
I.S.1.b.3	The company or entity that performed the analyses.
I.S.1.b.4	The analytical techniques or methods used.
I.S.1.b.5	The results of such analyses.
I.S.1.b.6	The operating conditions as existing at the time of sampling or measurement.
I.S.1.c	Additional record keeping requirements, if any, are described in Section II, Special Provisions.
I.S.2	Reports.
I.S.2.a	Monitoring reports shall be submitted to the Executive Secretary every six months, or more frequently if specified in Section II. All instances of deviation from permit requirements shall be clearly identified in the reports. (R307-415-6a(3)(c)(i))
I.S.2.b	All reports submitted pursuant to Provision I.S.2.a shall be certified by a responsible official in accordance with Provision I.K of this permit. (R307-415-6a(3)(c)(i)
I.S.2.c	The Executive Secretary shall be notified promptly of any deviations from permit requirements including those attributable to upset conditions as defined in this permit, the probable cause of such deviations, and any corrective actions or preventative measures taken. <b>Prompt, as used in this condition, shall be defined as written notification within 7 days</b> . Deviations from permit requirements due to unavoidable breakdowns shall be reported in accordance with the provisions of R307-107. (R307-415-6a(3)(c)(ii))
I.S.3	Notification Addresses.
I.S.3.a	All reports, notifications, or other submissions required by this permit to be submitted to the Executive Secretary are to be sent to the following address or to such other address as may be required by the Executive Secretary:

Utah Division of Air Quality P.O. Box 144820

Salt Lake City, UT 84114-4820

Phone: 801-536-4000

I.S.3.b All reports, notifications or other submissions required by this permit to be submitted to the EPA should be sent to one of the following addresses or to such other address as may be required by the Executive Secretary:

### For annual compliance certifications

Environmental Protection Agency, Region VIII Office of Enforcement, Compliance and Environmental Justice (mail code 8ENF) 999 18th Street, Suite 300 Denver, CO 80202-2466 For reports, notifications, or other correspondence related to permit modifications, applications, etc. Environmental Protection Agency, Region VIII Office of Partnerships & Regulatory Assistance Air & Radiation Program (mail code 8P-AR) 999 18th Street, Suite 300 Denver, CO 80202-2466

Phone: 303-312-6440

### I.T. Reopening for Cause.

- I.T.1 A permit shall be reopened and revised under any of the following circumstances:
- I.T.1.a New applicable requirements become applicable to the permittee and there is a remaining permit term of three or more years. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire, unless the terms and conditions of this permit have been extended pursuant to R307-415-7c(3), application shield. (R307-415-7g(1)(a))
- I.T.1.b The Executive Secretary or EPA determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit. (R307-415-7g(1)(c))
- I.T.1.c EPA or the Executive Secretary determines that this permit must be revised or revoked to assure compliance with applicable requirements. (R307-415-7g(1)(d))
- I.T.1.d Additional applicable requirements are to become effective before the renewal date of this permit and are in conflict with existing permit conditions. (R307-415-7g(1)(e))
- I.T.2 Proceedings to reopen and issue a permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. (R307-415-7g(2))

### I.U. **Inventory Requirements.**

- I.U.1 An emission inventory shall be submitted in accordance with the procedures of R307-150, Emission Inventories. (R307-150)
- I.U.2 A Hazardous Air Pollutant Inventory shall be submitted in accordance with the procedures of R307-155, Hazardous Air Pollutant Inventory. (R307-155)

### **Section II: SPECIAL PROVISIONS**

### II.A. Emission Unit(s) Permitted to Discharge Air Contaminants.

(R307-415-4(3)(a) and R307-415-4(4))

II.A.1 Natural Gas Burning Equipment (designated as Unit 1-4)

Unit Description: Includes units 1-4.

II.A.2 **Flare** (designated as Unit 1)

Unit Description: Emergency flare with knock out and natural gas pilot.

II.A.3 Line Heater (designated as Unit 2)

Unit Description: Approximately 2,000,000 BTU/hr, natural gas fired.

II.A.4 **Emergency generator** (designated as Unit 3)

Unit Description: Approximately 149 hp, natural gas fired.

II.A.5 **T.G. Reboiler Burner** (designated as Unit 4)

Unit Description: Natural gas fired burner that provides heat for the triethylene glycol dehydration process. Combustion gases are exhausted through the burner exhaust vent.

II.A.6 **T.G. Still** (designated as Unit 5)

Unit Description: Still for the triethylene glycol dehydration process. Hydrocarbons and steam are exhausted through the still vent.

II.A.7 **Reciprocating Internal Combustion Engine** (designated as Unit 6)

Unit Description: Compressor, approximately 1,350 hp, natural gas fired.

II.A.8 **Reciprocating Internal Combustion Engine** (designated as Unit 7)

Unit Description: Compressor, approximately 1,030 hp, natural gas fired.

II.A.9 **Reciprocating Internal Combustion Engine** (designated as Unit 8)

Unit Description: Compressor, approximately 1,030 hp, natural gas fired.

II.A.10 **Condensate Storage Tank** (designated as Unit 9)

Unit Description: Condensate tank with approximate 9,300 gallon capacity.

II.A.11 **Pit Tank** (designated as Unit 11)

Unit Description: Approximate volume 16,800 gallons.

### II.B. Requirements and limitations.

The following emission limitations, standards, and operational limitations apply to the permitted facility as indicated: (R307-415-6a(1))

### II.B.1 Conditions on permitted source (Source-wide)

#### II.B.1.a **Condition:**

Permittee shall adequately and properly maintain the identified equipment. [Authority granted under R307-401-5; condition originated in DAQE-094-98]

#### II.B.1.a.1 **Monitoring:**

Records required for this permit condition will serve as monitoring.

### II.B.1.a.2 **Recordkeeping:**

Permittee shall document activities performed to assure proper operation and maintenance. Records shall be maintained in accordance with Provision I.S.1 of this permit.

### II.B.1.a.3 **Reporting:**

There are no reporting requirements for this provision except those specified in Section I of this permit.

### II.B.2 Conditions on Natural Gas Burning Equipment (Unit 1-4)

#### II.B.2.a Condition:

Visible emissions shall be no greater than 20 percent opacity. [Authority granted under R307-401-6(1) [BACT]; condition originated in DAQE-094-98]

### II.B.2.a.1 **Monitoring:**

In lieu of monitoring via visible emission observations, fuel usage shall be monitored to demonstrate that only pipeline-quality natural gas is used as fuel.

### II.B.2.a.2 **Recordkeeping:**

Results of monitoring shall be maintained in accordance with Provision I.S.1 of this permit.

### II.B.2.a.3 **Reporting:**

There are no reporting requirements for this provision except those specified in Section I of this permit.

### II.B.3 Conditions on Flare (Unit 1)

### II.B.3.a **Condition:**

The flare shall be used only for emergencies, or for depressurization prior to compressor repair. [Authority granted under R307-401-6(1) [BACT]; condition originated in DAQE-094-981

### II.B.3.a.1 **Monitoring:**

Records required for this permit condition will serve as monitoring.

#### II.B.3.a.2 **Recordkeeping:**

Records of flare usage shall be maintained as described in Provision I.S.1 of this permit. Flare events shall also be identified as being in one of the following three categories: emergency, compressor depressurization, or other.

### II.B.3.a.3 **Reporting:**

There are no reporting requirements for this provision except those specified in Section I of this permit.

### II.C. Emissions Trading.

(R307-415-6a(10))

Not applicable to this source.

### **II.D.** Alternative Operating Scenarios.

(R307-415-6a(9))

Not applicable to this source.

### **Section III: PERMIT SHIELD**

The following requirements have been determined to be not applicable to this source in accordance with Provision I.M. Permit Shield:

III.A. 40 CFR, Part 60, Subparts K, Ka, Kb (NSPS/ Volatile Organic Liquid Storage Vessels)

This regulation is not applicable to the Pit Tank (Unit 11) because it was constructed prior to June 11, 1973

III.B. 40 CFR, Part 60, Subparts K, Ka, Kb (NSPS/ Volatile Organic Liquid Storage Vessels)

This regulation is not applicable to the Condensate Storage Tank (Unit 9) because it was constructed prior to June 11, 1973

III.C. 40 CFR, Part 60, Subpart KKK (NSPS/ VOC leaks, Natural Gas Plants)

This regulation is not applicable to the permitted source (Source-wide) because the compressor station is not located at a natural gas plant

### **Section IV: ACID RAIN PROVISIONS.**

This source is not subject to Title IV. This section is not applicable.

### REVIEWER COMMENTS

This operating permit incorporates all applicable requirements contained in the following documents:

DAQE-094-98 dated February 04, 1998

### 1. Comment regarding permitted source (Source-wide)

Comments on site activities: The station transmits raw natural gas and condensate to the Altamont Gas Plant located in the Uintah Basin. Raw natural gas from the Altamont field is gathered at low pressure and delivered to the Compressor Station. The gas is separated from the hydrocarbon condensate. The inlet gas is then compressed through three stages of compression to a pressure of approximately 520 psig. This high pressure gas then flows through a Sulpha Check Unit where hydrogen sulfide is removed. The Sulpha Check process is a direct liquid phase oxidation process using an aqueous solution of salt oxidizers such as sodium nitrite. The process selectively removes H<sub>2</sub>S and mercaptans from sour gas and produces a by-product slurry of sulfur and sodium salts and is not an air emissions unit and, therefore, is not covered by 40 CFR Part 60, LLL. A glycol dehydration system provides the final step in gas conditioning prior to the gas being routed to the pipeline going to the Altamont Gas plant. No products are attributed to the compressor station because the inlet gas and condensate are delivered to the plant for further processing. The compressor station operates continuously with no seasonal variations.

Fuel gas processed at the Altamont gas plant is delivered via pipeline to the Compressor Station. Approximately 0.61 MMSCFD of fuel gas is consumed at the compressor station at maximum rates. The fuel gas supplies the compressors, the glycol reboiler heater, the line heater, and emergency generator.

Currently, no National Emission Standards for Hazardous Air Pollutants (NESHAP) regulations apply to this source. This is not a PSD source. [Comment last updated on 5/12/2003]

# 2. Comment on an item originating in AO DAQE-094-98 regarding permitted source (Sourcewide)

Comments on AO conditions not carried over into this permit: AO Condition 4 (operator training): is not carried over because it is not warranted for storage tanks and a dehydration unit (which are the only emitting units covered by the AO).

AO Condition 7 (items recognized to be at the facility) not carried over because it is only for clarifying which units at the facility originally required an NSR permit.

AO Condition 8 (1.7 GPM maximum pump rate) not carried over because it is a construction design condition only. [Comment last updated on 5/12/2003]